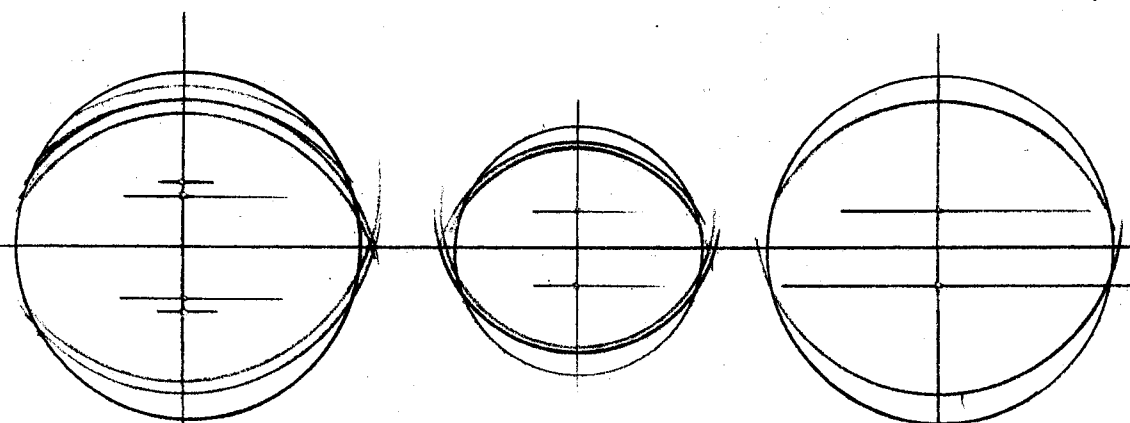


ELLIPTICAL JIG



FULL SIZE PATTERN EXAMPLES